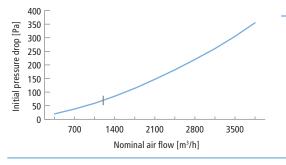
## **HS-Combi Filter**



HS-Combi Filters are used for the filtration at exhaust air processes where gaseous and particular, also toxic air impurities have to be filtered securely. The compact combination of finedust / HEPA and activated carbon filterstages allows convinient solutions also for the most complex filtration problems in minium dimensions.

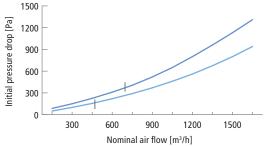
## **Efficiency & Design**

HS-Combi Filters are designed according to your demand. The parrticle filtration efficiency may range from class EN 779:M6 up to EN 1822:H14 (>99,995 % @ 0,1-0,3 μm particle size). The adsorbtion rate for gaseous air impurities depends on the design that we choose according to your specifications and demands. HS-Combi Filters are designed for the customers requirements for outmost fulfillment of individual process demands. Please contact our professional filtration engineers for further details.



**HS-Kombifilterzelle** 

HS-Combi Filter, size 610x610x292 mm with particle filter EN 1822:H13 and 10 m<sup>2</sup> folded activated carbon medium. Maximum airflow for the functionality of the activated carbon is 1100 m3/h in this example.



HS-Combi Filter, bed depth

100 mm 50 mm

HS-Combi Filter size 610x610x292 mm with particle filter EN 1822:H13 and 50 / 100 mm activated carbon bed. Maximum airflow for the functionality of the carbon is 350 m<sup>3</sup>/h resp. 700 m<sup>3</sup>/h in this example.

Application examples

- soldering- and weldingfume filtration i.e. for Purex<sup>™</sup> or Wella<sup>™</sup> exhauster systems
- cabin air filters for special vehicles or marine technology
- exhaust air filter for the medical range (i.e. for laser scalpel)
- combined smell and partilce filtration for air recirculation systems

Frame

- MDF
- galv. steel
- stainless steel 1.4301
- polystyrene

Operational conditions

- max. rel. h. 70 [%]
- max. ambient temperature 40 [°C]

Filtermedia

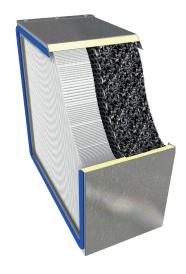
particle filter stage:

pleated glass fibre media (water repellent, moisture resistant) class EN 779:M6 to F9, ISO 16890: ePM10 85% - ePM 1 >95% or EN 1822: E11 - H14

adsorptive filter stage:

according to requirements one can choose different forms like granular beds, carbon foam, plates or pleated media

Gasket options	height [mm]	form
seamless foamed polyurethane gasket (standard)	6 or 8	
flat sectionized neoprene gasket	6 or 8	
leak test gasket	7,5	



documents might be subject to change / issue May 2018